Plan and Promise

MTO Replenishment

Make-to-order

| Design | Source | Sell | Fabrication | Assembly | Deliver | Service |

Replenishment

▲
Buffer

Fulfilment

Apps	In process
ATP	
LTC	✓
PUR	✓
FCC	
SOP	
REO	✓
OOV	✓

Continuous and batch replenishment

- Calculate and set reorder point and batch size or minimal stock level on stocked raw material.
- Use requirements overview periodically to create end item production orders or handle requirements in production planning and procurement requirements application

- (Quoting process concluded)
- Create order
- Check lead time and availability in the lead time calculator during order entry, can be based on supplier quotes
- Confirm
- Create production order in production plan
- Wait for procurement
- Produce
- Deliver